

## Application Note

### Active Cladding vs Core Alignment – How to Select the Correct Fusion Splicer

Tempo Communications has two fusion splicer technologies. The FSP200 is Core Alignment and the 915FS is Active Cladding Alignment. The FSP200 Core Alignment fusion splicer provides lower loss fusion splices than cladding (V-Groove technology) and approximately the same losses as the 915FS Active Cladding fusion splicer (when splicing fibers if similar geometries).

Below is a comparison chart comparing the FSP200 and the 915FS.

Parameter	FSP200	915FS
Technology	Core Alignment	Active Cladding Alignment
Splice Loss	0.02dB (SM); 0.01dB (MM); 0.04dB (DS); 0.04dB (NZDS & BIF)	0.02dB (SM); 0.01dB (MM); 0.04dB (DS); 0.04dB (NZDS & BIF)
Number of Motors	Six	Four

- The two motors not in the 915FS compared to the FSP200 are focus motors for the objective lenses. These two motors allow the Core Alignment FSP200 to find the exact center of the core of the fiber.
- All fiber adapters and splice on connectors (SOC) used in the 915FS are compatible with the FSP200.
- The splice loss for the 915FS will be identical to the FSP200 if the fibers are identical, the splicer is clean and the V-Grooves are in good condition.

Active Cladding splicer’s (915FS) have virtually the same loss specifications as the Core Alignment splicer’s (FSP200) and will perform the same when splicing like fibers and are ideal for FTTH installations.

Core Alignment splicer’s (FSP200) should be used when splicing:

- Dissimilar fibers (old to new)
- Multimode fiber; especially dissimilar. The 915FS settings can be adjusted to compensate on a fiber to fiber basis.
- Fiber backbone and core installations

Both Active Cladding and Core Alignment splicer’s will outperform V-groove splicer’s because of the following:

- Ability to minimize losses due to fiber geometries (concentricity and diameters)
- Ability to compensate Dirt in the V-Groove will misalign the fibers
- Ability to compensate for misalignment or damage of the V-Grooves

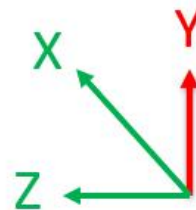
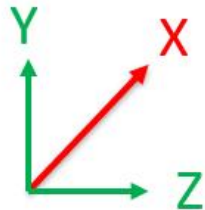
Refer to the Application note **“Reducing Losses in Fusion Splicing”**. V - Groove splicers specifications are not as good as an Active Clad or Core alignment splicer and degrade quickly when the splicer is not diligently cleaned and maintained.

### Active Clad and Core Alignment Motor Control

Z Stages push the fiber in

X Stage #1 and Y Stage #2 align the two fibers

Two focus motors locate the center of the core of the fiber by focusing onto the cleaved fiber end faces.



### V - Groove Motor Control

Z Stages push the fiber in

There is no control in the X and Y domains

