

# INSTRUCTION SHEET

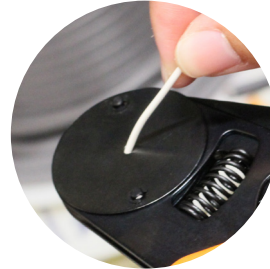
## PRO-GRIP CRIMPER

PA1460 / PA1461 / PA1462

### Instructions for Crimping Deutsch Solid Contacts 12-20 Gauge Using the 4-Way Indent Tool.



Adjustable locator



Crimper



The 4-way indent tool crimps Deutsch solid contacts 12-20 gauge. Note that the process for crimping 12 gauge differs from the process for crimping 14-20 gauge.



Strip 3/16" of wire insulation.

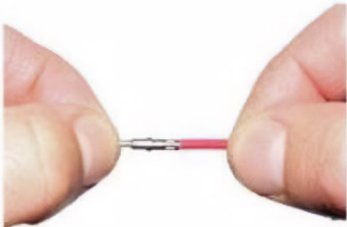


For 14-20 gauge and gauge contacts:

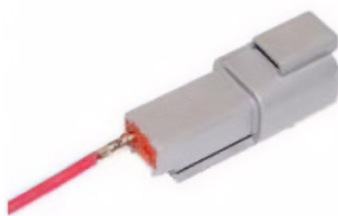
**1.** Insert the contact directly into the crimper with the wire opening facing outward.



**2.** Insert the stripped wire into the contact and squeeze the crimper until it springs open.



**3.** Pull test to ensure a complete crimp.



**4.** Insert the crimped contact complete crimp.



For 12 gauge contacts, the wire must be unattached in order to remove the tool after crimping.

**1.** Unscrew the black cap and place the contact into the crimper with the wire opening facing inward.



**2.** Thread the wire through the opening into the contact. Squeeze the crimper until it springs open. Follow steps 3 and 4.



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